

1986

No.1 Vol.4

JOURNAL OF THE SHIPS IN BOTTLES ASSOCIATION OF AMERICA



MAUENOSK II, at Privateer's Moarf, Halifax, Nova Scotia by Paul Stanton, Nova Scotia THE BOTILE ONITHERISHT has the Journal of the Shape-In-Gettler. Association of America. Protection and maximum are handled by unpaid volunteer members of the Association. The Journal is gublished ourself and is officiated to the presention of the Indictional maximum art of

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south of each quarter.

Jack Hinbley, President Alex Bellinger, Editor Rebin Harris Freedman, Mambership Steven Habs, Treasurer

IF THIS BOY IS MARKED YOUR \$12,00 DIES ARE NOW BUT

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SEMP TO S. L.O.A.A., 35 MYSTEC AVE., TEMESBURY, MA. 0187A

THE BOTTLE SHIPWRIGHT .

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As you may have already beaut, misserson will unfortunately beautiful to a control of the contro

Drev samings (Captain Akab, 1907) and Daggeo) and whaleboat for PEGEOOD by Relph Preston Manoodi, Vermon, Initia's thank is Included for scale - figures are approximately \$76° bigh. Discovering this Surmal was pleasant supplies After working on ships in-twistion on so, one for samp years, assembled I was one for only a heafful of isolated sadelers, it was a delight to learn there are so sur, of 200 out there and to sate the experience, ideas on camples of 7 no work shared on these badds. The quality of ay sadels result, by pleasure in adult of the control of the property of the control of the control

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Klest Bellinger

Tevksbury, Massschusetts

FIGN THE PRESIDENT First, I want to welcome aboard all the new members who have joined on since the last issue of THE BOTTLE SHIPWRIGHT came out. We hope that each of you will plan to perticipate in our Association by sending ideas, shop notes, photos of your work to THE BUTTLE SHIPMEIGHT as it is the major way we have of communicating with another. If you are a beginner, don't be shy. We were all beginners at one time

HAPPY NEW YEAR !!!!

I loope that each of you had a great Holiday Season and for those that built ships in bottles for Christma gifts for friends or loved ones. I have that they brought such happiness to those to whom they were given. I also want to thank you all that sent along a Christmen Amend these were some great ones hand made by members gifted with the sen or the brush. This issue of THE SOTTLE SHIPWRIGHT is the first to be sublished

by Alex Sellinger, Editor, and his new staff, and I wish him all the success in the world as he takes on a very demanding Job. Thanks, Alex And finally. I hope that each of you will find a productive 1986 in your own shippard and that each ship you turn out will be the best one you ever built. Take time to grab a pen or typewriter and write to tione fellow Member. det to know his and his family and how he builds

his ships. It's about the best way we have to get to know each other.

FROM THE MEMBERSHIP CHAIRMAN Helcome to another year of THE BOTTLE SHIPWRIGHT. I hope that 1996 is one of good health, happiness and time for building bottleships. I hope that as you read each some our loarned you will find plenty of ideas within to send you to your workship. Our association is made up of modelers from all parts of the world. physical convention is just about impossible, our journal must be our exchange center. When you discover an inspiring item, please share it

with all of us by writing to our new editor. Alex Bellinger. During 1985, a few of you wrote to me about changes in paying dues. Lot me clarify our procedures. The year is divided into four quarters in which THE NOTES SHIPPRIGHT is published. During each quarter about a quarter of the memberships come due. Your renewal date is determined by when you joined the association. Your renewal notice that is the property of in your dues. The letter that I send later is a second reminder for

YOUR CORVERLENCE About 85% of our 1985 sembers have already renewed for 1986. With the addition of several new members in the past year our membership has grown again. I would like to personally ask each new member to write to our new editor and where with him and the rest of the membership your ideas on bottleship building and any tool impovations you have

Robin Harris-Freedman Mumbership Chairman

Poetry Page

A Ship in a Bottle

he analyses is regardent Berkelle was blocked as for all the dates as he all the date. And the between come branging off-ham medieved And the pick are of bears it have been all the dates. The date of the dates are of the pick as the date of the pick and the pick and the pick and the dates are the dates as the dates and the dates are the dates and the dates are the dates and the dates are dates and the dates and the dates are the dates and the dates are the dates and the dates are the dates and the dates and the dates are dates are dates and the dates are dates are dates and t

In time, I have him will be collected and beaused, Department for each while he bey click a sound. A paper in the rivel halo served halo the same the Lamperop farmed and stonger all horse. The hase farmen with in parth britism. The hase farmen will in parth britism. The farmed in the farmen will be part of the halo served. Will be alonger of the lamp will be all the farmed and a served that farmed in lamp work whose farmed with a served that the lamp will be a served be and the halo farmed will be a farmed by the served farmed participation of a new farmed will be offered as in a presupposed ball, the served will be a served that the will be the most of a waller gar gar governed with the served will be a served by the served which is the served of a served that the served will be a served by the served will be a served by the served which is served to the served will be a served by the served And still as he worked at the tray on his knee. He would spin his old yams of the slope and the way. Themopoles, Epiteing, Lishin and Rel Jiche, And many another such farrous old pocket—

And many a tough bucks and discretevil shipper in Loverpool bland heat and Colories chipper— The sail that they carried about the flate flat. Their skyanis and stemath and rangual and all, And stema that they seathered, and taxes they work, And records they broke in the days that and show.

Or other his model aring you name discusse old loves, however old substitute that measured a red long. With youth measured a red long. With open think expression, result in and open red. Coloning the and pressioners, results are at labours, "The Break Eventh discussion," the 'packet of family. This with from New York, "And "This with from New York," and "De Blath with the And "The Blath with of Lenders were the desirability of the name And "All think with off Lenders were the desirability of the packet of the substitute of the s

The startes of the through and the certa's of the gran, The paster of exceptance as eager has always. The upper of the plus when shey sware not dynam., The upper work that the startes of the startes of the certain And the sheep certain to be the same that the startes and always And the sheep certain to be sheet with a starter or again. In a shalp on a bordle awarding a way to the startes of the startes of the startes of the startes of Cover coxecut of warder by he startes allower of [47]. One received women by he startes allower of [47]. The she halvesen of your hand the wind of a director Tour the halvesen of your the startes of the startes of Tour the halvesen of your the startes of the startes of Tour the halvesen of your the startes of the startes of Tour the halvesen of your the startes of the startes of Tour the halvesen of your the startes of Tour the star

to fancy Hausand, in fancy could bear

Ob. I must so down to the sea again, Away from the pollution and dim. All I need is a small ship. And a cuttle to put her in.

by Bugh Gorsan, Deax Montaigne, Quebec -sent in by Raige Preston, Wincocki, Versont



TROUBLING WATER WARR OF THE W.S.

or Annale Manufation

If you are brighted as its security one of a colorie to 0.0, and its as a bit of discussion where we have been designed to the coloriest as a bit of discussion where the coloriest and the colo

THOUGHTS ON WASHING BUTTING -----

tor Frank Skuna

per personalion of installant is part of the period which is often optionally o

The rook is made of 2/4 "error laster. The broder is 4.8.24" with six 1.5/4 dissected bolos will lost 0,00° center. The end hole are 2" from the oxi. A 1.9/4 speed bit loss a size 3 belon used with a besolve plate. The podentials are 4" while and 5" high, the base is 5" X 25". The places are distinct a last of the rack is every a good sect of shallow and the vocate of earth for water the place of the rack is every a good sect of shallow and the vocate of earth for water the place of the rack is every a good sect of shallow and the vocate of earth for water the vocate of



- MAKING A SET OF SMALL CHISELS -

Although their are various carving tools available on the bobby market, some of those I have oven satisfied any desire for a set of ministure cheechs and goodes multable for vary small work. To set this next, it became obvious that, in would be necessary to sake a set a few hours good will late many rearror of safety sets on the make in

There are several styles in this sem, but all are made from the ansa basic stock: 1/8" diameter steel rod, which should be available in any good hobby shop or hardware store.

The occumpanying illustrations should be used as guide to forming the binder. The discussions are given in the actual size of the chicals in my set, however the DMANNS DEAM NORAMENT for clarity. These discussions can be aftered to must personal preferences or needs. Of course, using larger ottock will result in larger tools.

It is easier to form a tisk thive from the bar stock and cut it off after sharing. The flat disable are formed by heaking the shall until bright red, then flatten with a homser to approximate thickness and width. After rough forming, plunger the still but shall into a container of oil to cool is. After cooling, the final shaping is done with a file, then the edge is cornfully bround to sharpness.

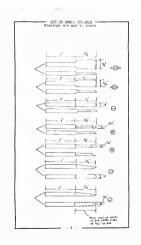
The dismond points chivels and gauges are formed "cold" by simply filing the stock carefully in the proper shape, and then boning thind edge. For the Gousses a very fine rat-tail file works well. followed by a jeweler's file, and then boned for the final cutting edge.

Asy pin visa that will accommodate the shank size can be used as a handle, but for my set I use a holder from a very decay recediver set that came with interchangeable tips. This has a brass collect and plants, landin and an overall length of about 3°. It works well and is confortable to use.

To finish off your new set of chinels, make a holder from a block of wood. Bind a 1 1/2 hole new out a plug from a recen of wood about an into thick. The hole formed by the holesse plut did still the contract hole of the second of the secon

A set of the chisels discussed here will be a good investment in time when it comes to carving the hull of your next ship.





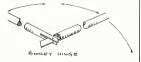
HINIATURE BOTTLED SHIPS DISPLAY



A rack made by Jack Hinkley for displaying miniature bottleships in his collection. Models by Poul Bans, Esbjerg, Denmark.

PRESENTING THE HINKLEY STAGE"

which limiter's security decorate and high was developed to peral the mark to be lowered for simplified inch the bottle weight were no eff dechlorate or other raised rebrivative precludes the use of the area concess? "I shauld give if the wast how." In placing the higher at horizontal positive without detaching from the deck. When the "Binkley with is convent in a present form collapsing forwards by



I USE AN EXACTO ALUMINUM MITRE BOX BOTH AS A JIG AND TO MARE MY CUTS... ALL CUTS ARE 45... BEGIN WITH THE LOWER SECTION OF THE MIST...

DETERMINE THE LENGTH OF THE HINGE SECTION YOU WISH TO MAKE ON MARN ON THE MAST STOCK... CUT THE LOWER END OFF AT 45....

THE UPPER BUD CUT IS MADE AT 45 PEGGES
BENDALLY ON BOTH BUDES OF THE STOCK JUST
DEEP BUDGH TO LEAVE A THIN CENTER SECTION.
(THE UPPER CUT ANGLE SHOULD BE THE OPPOSITE
OF THE BUD CUT

USING AN EVACTO
KNIFE OR RAZOR
BLADE .- CAREFULLY
TRIM UNTIL THE
"LOWER SECTION
APPEARS LIKE THIS.

455-

CUT THE LOWER END OF OF THE UPPER SECTION TO 45 ... PLACE THE THINK HE DESCRIPTION ON THE UPPER SECTION WITH THEIR AS ANGLES TOUCHING.

DOME LINES ON STOCKS

MAKE A PENCIL MARK
AT THE UPPER END OF
THE FINISHED LOWER
FOR THE UPPER SECTION IN
FOR THE UPPER SECTION IN

A VICE ... ANGLE END UP...

DRAW QUIDE LINES INDIGHTING

WHERE YOUR CUT WILL

BE ... USE RAZOR SAW

TO MAKE CUT ... BEING

CAREFUL TO ODDERVE

HOW UPPER QUIDE LINE.

MARK BOTH SIDES OF THE PURIOUS IN EXACT CEUTER

WHERE THE END OF THE

UNTIL BOTH & PARTS

Consequences of the sauter LET COMP recovered abolite the Scholentes in the People To have also shall be there in a social blood or favoration [original to be the people of the sauter of the sauter

one medicing clay. The technique follows:

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- 10 - -

Dawels Heavy WIRE

DTD TWO Found a portion of cools in a contract point in a contract point in the contract point fines the contract point fines the contract point point for the contract point point point for contract point point

(NEGRECT)

SHELD DOWN.





FIG 4

F16- 2B

DTET THREE Mix up the two-part secon, I used "Five Minutesecony because in beginned to be wind I had at the Eine, but any type of approx should work. Use ower and mix slowly as not to series the mixture — air bubble will produce flaws. Carefully III the sold mixture — air bubble will produce flaws. Carefully III the sold to the state of the sold of the sold of the sold of the sold of the toothysic as a good tool for the sold of the sold of the sold of the allow the owking to all owersight. Most the olzy here an oil contacts

so no moid release is needed.

STEP FOUR. Here the resin has cored, strip it from the moid. Any clay clinging to the coating is easily rubbed off. The moid will be destroyed by it it is easy to make enother. Several boats can be easily the case time, but leave 10-20 ms between clay impressions. This important, because it too close the foreign of one with the manifest important.

will distort the mold alongside.

STEF FIVE After the assistance of the state of th

beighten the illusion of occurete scele (see fig. 4). Note: when hollowing out the hull it may become noft and a bit plieble from the heat of your hands end the tool. Just set it suide for a meant to cool

tool. Just set it saids for a moment to cool and the resume work. If you keep working when the casting is but it may become misshapen. Since the remin hee a bit of "memory it will usually return to its' original shape (sometimes

one if years or the original suspen (conscious) to the bull ofeen with a timum disperd in rubbing alcohol. This will remove the oils from your fingers and the clay sold. Feint to suit. Although I was making whileboots, any hull shape can be produced using this method. This easy procedure allows making identical boats in a very short time.





en imaginary little medieval emiliagehip eirem 1650

Whimsy

on imaginary little ship, MRIMEV, was built in 1468 in the inland villade of St. hekasusltar, on the Eastern Mediterreason. Conceived in the auddied minds of an edventura-meeking group of landsmose desiring to a to see and meek their fortunes, the ship was built entirely by head. It was then lakeriously transported overland to the in pred of an overhead before yet entering the waters, the ship was need to be a seen and the second of the second of

The orws, consisting principally of the builders, included a carmenter and his apprentice, a candiseaser, tax man, tailor, dostor, electrical engineer, a dwarf aviator and a computer salessan. Along the way to the laucohing site thay also managed to equire the urphann, a lody of dublous soral cheracter and a strange looking doff uncertain lineage.

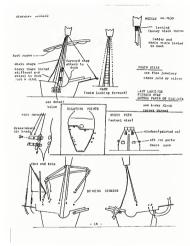
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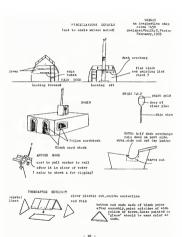
Boing a boint ventures the command of the ship was a concern consistent on little arginests. Foreyrore washed to be the Suprese results of the supresent of the supresent of the supresent of the supresent bacterid did because master of the sulfavor. It is ability to bark orders, under any olscommander was not evident and langement of the onew was office ended abruptly whom the congaged butthers, in a fit of extinous super, converted bits into the vessel.

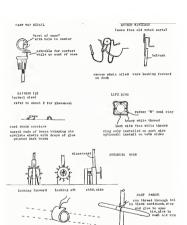
Although MSIANY kept logs in the test mesfaring tredition, such of her enquiring history relains obscure. On a unfortunate Journey of the enquiring history relains obscure. On a unfortunate Journey saall island and there barbered for food selling the ship's papers on a paper-recognize company. Despite the fact that MSIDSY never brought her comers the fortune thay could, we do know from the appearance of the common selling the state of the company of th

MULTEY disappeared in 160% wentabled without a trace. It was removed accord the compatal forces that she was energe Columbus' ships, having Joined his small Fisch in the Destern Atlantia - probably near somming paper. During a store in Detcher, 140%, WHIMEY strawed off course . But yers and the property of the probable of the sorial stapps and shiple of the hospital over to be heard from the stapps and shiple of the sorial over to be heard from the past of Columbus'.

A History of the WHIMSY by George Pinter







WHIRSY (Fainting Schedule)



- HENS ERON THE LONG ISLAND CHAPTER -

This curren chapter is still makes new with mothly mentioned and before one can make it in the Chapter in the case of the Chapter in the case of the Chapter in the Chapter

modeling excellence, The Jack Needhow Memorisi Trophy, Guy DeMarco's proponal, as submitted: SECTION I Conditions for modeling: 1. Model and be in a SCTLK, one that originally held wine or

apprilts. No kerbup, mayonesise, julie jare, vases, light hulbs, flasks, earthnowne jugs, etc.

2. The nock opening not to exceed b/8 of an inch, with a two liter on-left maximum.

 Only single models of sailing vessels of the 19th and early 20th century
 No internal decorations, backdrope, buoys, revbosts, delphins.

 No internal decorations, backdrops, buoys, rowbosts, dolphins, whales, lighthouses, windmails, or sermaids allowed.
 Model authenticated as to type, if not exact name - i.e. Trading

Bris irea 18th vs. PILBRIM. Cape Norm Olipper Giros 1850 vs. YOUNG AMERICA.

8. None places, stands, corkage and neck decoration will not be considered in the final judging but the artist builder will not be restricted in this seem.

7 Model submitted only by builder (one cannot submit a bought recessor)

8. Accompanying each model will be a scale builder's aketch, siceg with a list of saterials and a model description.

EKCTION 11 Mandards of Judging. Ten categories on a sero to ten scoring system

1. Tauthous of rigging and minimum of knots visible. 2. Sull finish

2. Null table

3. fet and neathers of the walls.

4. Clear and daminot dook fibtings.

5. Hinne vullelity

 Hinre visibility
 Boom, yard and most finish (oversize and thick as appeared to thin and tapering).

7 Model filling the 'barrel' of the bottle.
8. Strake, wale and gunport detail.

10 Overall uppearance in harmony with its' wea.

THE LONG ISLAND CHAPTER OF THE

SHIPS-IN-BOTTLES ASSOCIATION





George Dansky, Curtis Freed and Frank Skura at the Seaman's Fair and Festival East Mesiow, N.Y., June, 1985.







with his medels of HALF MOON and a Grand Banks Fishing Devocage.

____ FROM THE HEMBERS ___

Vider Lord, also a member of A.J.C.H. (Associal internationals de Costal Company of the Company of the Company of the Company of the Company Debtal Rico Debtal Company of the Company of the Company of the Company Contain Rico Debtal Company of the Company of the Company of the Company Contained Company of the Company of

Bissel Aville vrote to Robin suggesting the more skilled draftseen of the membership collebrate on outling together a pumplet of plans witable for ships in bottles. This is a great idea as the appears well within the skilley of our association. Agone with plans to contribute or who would like to organize this prancy, planse write

Along shellar lines, Bavid Thospacen, of 2344 Redwood St. Prince George, B.C., has asked for help finding a good set of small scale plans of Helson's VICTORY.

Belph Freston, Mincoeki, Versont, is planning a six week tour of forthern Dursey this sypram, starting in May. He will be covering primarily England. Because and derson and stopsing at one maritime presentation of ship-in-totaling and his superb work, you certainly have scentimar to look forward to. Jack Hisbley writes that not only has he had a cher. To see his

Jack Hinkley writes that not only has he had a chan.e to see his may drawd-daughters, he has found time, among his numerous other projects, to finish LIMBATT. A Missional play liver Stancer Ex has put in a 1000 watt hulb. Thetos and details will follow in 2-86.

James Wahnon of 8108 North 3708 th Arlianton, W. has written to

James Manes of 8128 North 33rd St. Arlington, VA. has written to opint out 1808 will be the 48th anniversary of the Joss of the U.S.S. ARIZOMA and has once up with a unique soheme for a commemorative bottled nodel of the feasous buttleship. As a beginner, he is unsure of his ability to realize the scheep, but would gladly assist anyone interested in this project with resurency, procurement, etc

Gil Cherbonness of Mest Eostboors, MK. has expressed interest in means more information on the history of ships:-nbottles in here. This is a subject we could nil hemsit from and authority on it is lightly this madebalticle decade. Informational D, correct information relating to the origine, subsequent developments regional styles, stc., would be appreciated.

- NEW MEMBERS -Lawrence J. Bates, 1615 West Drive, Monominee, Michigan 49858 Louis Pandolph, 66 Stewert St. Elmont, N.Y. 11003 Larry C. Taylor, 8D S. Box 634, Hewark Valley, N.Y. 13811

Ray A Voelker, 1935 Laranie Lane #9, Janesville, Wisconsin 59545 William K. Wengelin, 42 Serendipity Dr. Fort Pierce, Florida 33482

ADDRESS CHANGES

Wayne Green, 19216 Grant St., Langing, IL 60438 George Schlosser, 16122 ME 15th. Bellevus. MA. 98008

NOTES ON PHOTOGRAPHY After having spent many hours, often over a hundred, on a fine model, any good modeler likes to take a few extra sinutes to photograph his work so as to share it with distant colleagues and protograph his work so as on maker to with alternat only engagement of friends. The same the same the same and a protograph appropriate the fine reproduce very well. To insure the best quality of reproduction of photographs, a few taps here can sake a great difference. Use black and white film. Color is beautiful and often best 1. The blank and white film.

for personal records, but does reproduce as well.

2. Keep the background simple and light. Background clutter

interferes with detail and presentation and a darker background. though fine contrast for sails and other light materials, swallows up the finer points of workmanship in reproduction. 3. The closer the better, again to do justice to detail. Your local camera shop can best advise you on isnoes. 4. Slower film spaeda give higher resolution and ara not as dependent on bright direct light. 5. Due even, diffuse light. This reduces dist and increases your chances of getting all details in. This reduces distorting reflections

Any additions, corrections, annotations, etc. to this basic list would be appreciated!

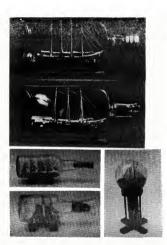
menin at

CAPTIONS FOR PHOTOS OPPOSITE

1. LOTTIE CARSON - Meet Coast Schooner, by Howard Alfred. Sacrements. Calif. Decicted here loading tumber at the Dolbeer & Carson Lumber Mill. Sureka. Howard's grandfather helped suilt this Bill in 1962 and later helped built the ship. 2. SOPRIE CHRISTENSEN - Ment Court Schooner, by Howard Alfred. Hero shown tied up at Akutan Pass. Alaska and taking on from water.

3 HERZOGIN CECILE Four Masted Bark, by Tet Bonfist. San Diedo. 4 HALIFAX - Colonial Subscorer, by Ted Scafidi.

b. WESTWARD - Schooner, by Ted Scafidi.



CHARLES M. MOSGAN-1841 -by Paul Stanton, Nova Scotia. Model shows one whale being flemsed, another being chared in the foreground end a beat lewering to chase a third in the background. Model made Smpt. 1963



DANCING FEATHER-Boston Pilot Schooner, 1853, by Frank Skura 1962. Model Dimensions-L.O.A. Pámm, B.-16mm.

NELLIE S. PICKERING-Centerboard Coasting Schooner, 1870, by Frank Skura, 1983. Model Disensions-L. O. A. - 109ss.

B. -19mm.



HELEN M. -Clipper Ship. Built by Frank Skura at the U.S. Morobent Marine Acedemy, 1950. (Frank was Class of '51).